#### ADVANCED PHOTOSENSORS FOR LASER BEACON ADAPTIVE OPTICS ON THE STARFIRE OPTICAL RANGE 3.5 M TELESCOPE: PREPRINT

**Robert Johnson** 

Boeing LTS Inc. 6200 Uptown Blvd Suite 240 Albuquerque, NM 87110-4142

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**Technical Paper** 

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#### 14. ABSTRACT

Total upgrade of 3.5 m sodium guidestar adaptive optics for space situational awareness (NGAS). 24x24 subaperture AO system in compact coude path. High optical throughput; efficient use of sodium beacon and other signals. Using existing 50w sodium laser. Replace all optics except for primary. Replace all sensors.

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# Advanced photosensors for laser beacon adaptive optics on the Starfire Optical Range 3.5 m telescope

Advanced Maui Optical and Space Surveillance Technologies Conference

Robert Johnson, Ph.D.
Directed Energy Directorate,
Air Force Research Laboratory





#### Outline



- Background & status
- Motivation
- Status of CCID-66
- Shared MIT Lincoln CCD lot with TMT and Keck
- APD arrays
- Summary



photo by R. Fugate, 4 sec exp, f/2.2, f=35 mm



## Total Upgrade of 3.5 m



Sodium Guidestar Adaptive Optics for Space Situational Awareness (NGAS)

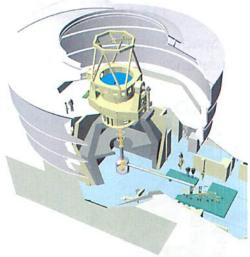


image by J. Spinhirne and B. Agena

- 24×24 subaperture AO system in compact coudé path
- High optical throughput: efficient use of sodium beacon & other signals
- Use existing 50 W sodium laser
- Replace all optics except for primary
- Replace all sensors

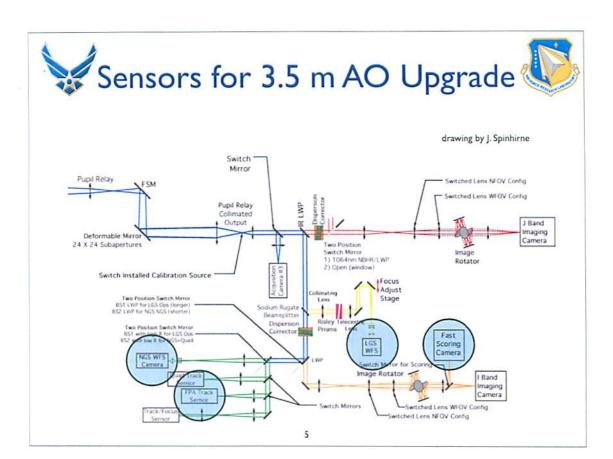
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## 3.5 m AO Upgrade Status



- Primary removed; plan to recoat mid-Sept.
- Coudé lab gutted; optics benches installed
- Optics: large fraction delivered; mounts in fabrication
- New fast steering mirror and deformable mirror delivered
- CCID-66 complete; electronics in work
- APD arrays: 16×16 subaperture 2nd prototype delivered





# Arrays for Wavefront Sensing



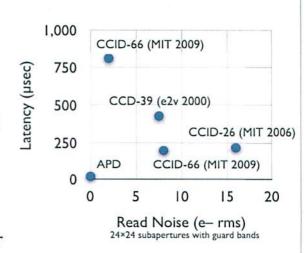
Better AO performance with low read noise and low latency

#### Avalanche photodiode arrays

- Geiger mode, no read noise, direct to digital, fast readout
- Drawbacks
  - Crosstalk
  - Probability of detection ~0.5

#### Approach

- Continue CCD development while working on issues with APD arrays
- CCID-66, 2-stage JFET amplifier





## CCID-66 Description



- 160×160 pixels, 21 μm square
- 16×80 pixels per channel with frame store
- 20 channels, 3–10 MHz per channel, > 3000 fps
- 2-stage planar JFET, low cap, high responsivity
- Proven I.3 e<sup>-</sup> at 0.5 MHz single-stage planar JFET
- Estimate 8 e<sup>-</sup> at 5 MHz two-stage planar JFET
- QE 0.8 at 589 nm

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## WFS Requirements



Estimates for CCID-66 with a 5 MHz pixel clock

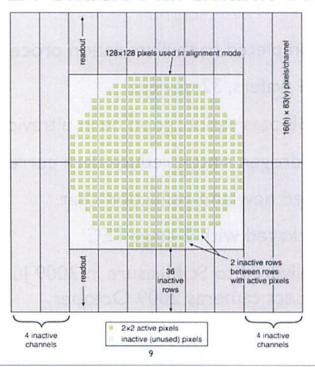
Description	Units	Threshold	Goal	Estimate
Subaperture number (WFS)	_	24×24	24×24	40×40
Integration time (WFS)	ms	0.25	0.1	0.2
Frame rate (WFS)	fps	4000	10000	4000
Quantum efficiency (WFS)	_	0.45	0.45	0.8
Read noise	e-	8	-	6
Dark counts	e <sup>-</sup> /ms	10	_	10
Crosstalk	%	< 5	< 3	1
Read-out latency	μs	90	15	200

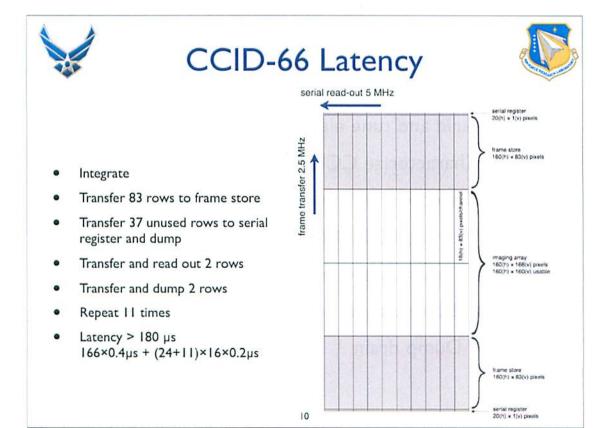
Requirements are similar for APD WFS. CCD-66 also used for Scoring and FPA Tracker.



# 24×24 Shack-Hartmann WFS









## **CCID-66 Progress**



- Completed back-illumination processing
  - 4 wafers, 32 devices
- MBE passivation: good qe in ultraviolet
- Hydrogen sinter: reduce dark current
- Used new anti-reflection coat
- Packaged with 2-stage TEC
- Delivered to SciMeasure in 2009 July, expect cameras 2009 October

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## Planned CCD Work



- Build and tune electronics (SciMeasure)
- Characterize CCID-66 at SOR
- Shared wafer lot with TMT+Keck
- Improved CCID-66
  - I and 2 stage amplifiers
  - 2 phase serial register
  - Dump drain



#### Shared Wafer Lot



- 160 x 160 pixel adaptive optics (AO) imagers
- · 256 x 256 pixel AO imagers
- · 1k x 1k imagers
- Polar Coordinate Detector Prototype
- 12 wafer lot
  - split into 3 different implant levels for the planar JFET
  - 4 wafers per split

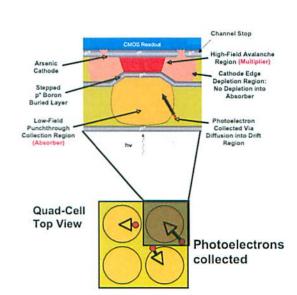
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## APD Design Details



- High Fill Factor
- Geiger Mode Operation
- Photoelectrons collected outside of punch-through region diffuse into the cathode for breakdown
- With proper tuning of p+ doping, mostly drift detection with some diffusion
- Photons in center of quadcell are efficiently collected





# APD Array Prototype



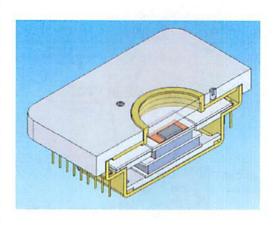


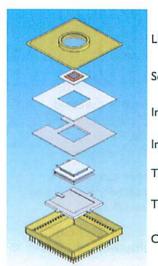
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# APD Array Package







Lid

Sensor

Interposer board

Interposer spacer

TEC

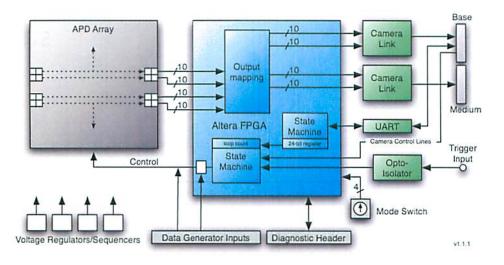
TEC spacer

Case



#### **APD Electronics**





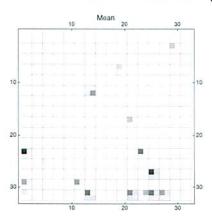
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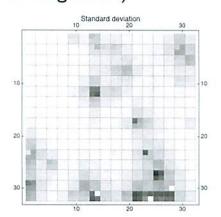
# 16×16 Prototype Tests



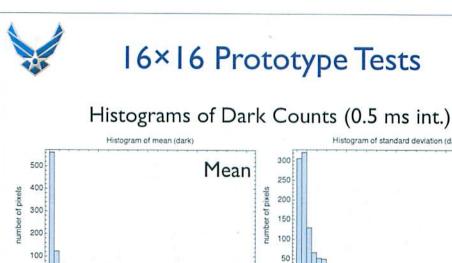
Dark frames (0.5 ms integration)



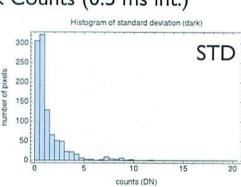
Mean = 2.7 counts



STD = 2.3 counts



counts (DN)

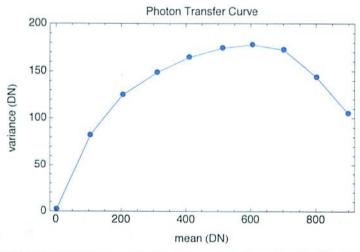


0.5 ms	Mean	STD	Mean Good	STD Good
Mean	10.3	62.0	2.7	2.3
STD	1.3	1.5	7	_

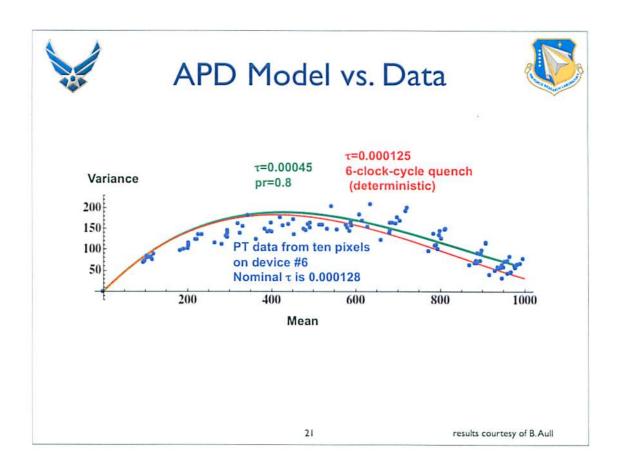


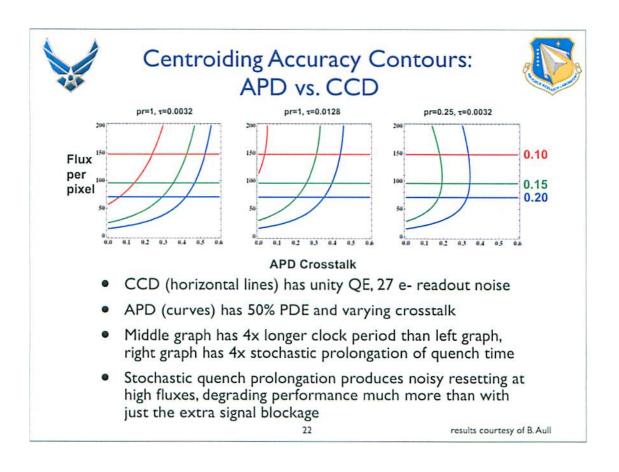
# 16×16 Prototype Tests





Read noise 0.6 e-, Gain 1.29 e-/DN Should be read noise 0 e-, gain 1.0 e-/DN; finer sampling at low flux should show this.







## **APD Array Status**



- BBAPD Lot 2 Complete
  - 16×16 & 32×32 quad-cells, test structures
  - Tests show high peak field causes tunneling current, initiates linear-mode avalanche near edge of device
  - Other wafers will get P implant to reduce field at edge
- SOR2008 ROIC complete
  - Included Tyrell arbiter circuits (resolve crosstalk)
  - Improved reset circuit (< 224 ns)</li>
  - Modified PCB for extra bias voltages

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# Summary



- Expect CCID-66 camera delivery late 2009
- Shared CCD lot 2010
- Continue APD development





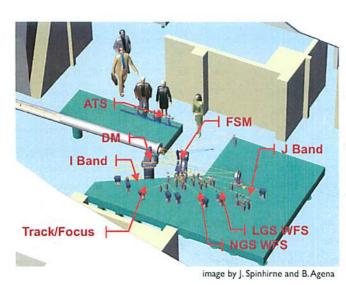
# Backup

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# New 3.5 m Coudé Room





- Turbulence simulator
  - In-lab check-out
- DM & FSM not at pupil
  - Compact design
- LGS + NGS capability



# New Sensors for 3.5 m



Name	Make	Sensor (array size)	Model	λ (nm)
LGS WFS	MIT/LL	Si APD 32×32 subapertures	APD32	589 ±15
LGS WFS Interim	MIT/LL	Si CCD JFET 160×160 pixels	CCID-66	589 ±15
NGS WFS	MIT/LL	Si APD 32×32 subapertures	APD32	480 – 640
NGS WFS Interim	MIT/LL	Si CCD JFET 160×160 pixels	CCID-66	480 – 640
Tilt+Focus	MIT/LL	Si APD 32×32 subapertures	APD32	480 – 640
Tilt+Focus Interim	MIT/LL	Si APD 16×16 subapertures	APD16	480 – 640
I-Band Imager	MIT/LL	Si 1024×1024 pixels	-	650 – 1000
J-Band Imager	Teledyne	InGaAs 1020×1020 pixels	Hawaii-1RG	1100 – 1350
NGS Tracker	TBD	TBD quad cell	TBD	480 – 640
Scoring Sensor	MIT/LL	Si CCD JFET 160×160 pixels	CCID-66	650 – 1000
Correlation Tracker	MIT/LL	Si CCD JFET 160×160 pixels	CCID-66	480 – 640
Acquisition (×3)	Q-Imaging	Si EMCCD 512×512	e2v CCD97	480 – 1000

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# Formats of Sensor Data



Camera Name (unofficial)	Sensor array size	Pixels vert per channel (read out)	Pixels horiz per channel (read out)	Bits	Pixels per channel	Chans	Pixel rate per channel (M pix/s)	Total pixel rate (Mpix/s)	Interface (words × bits)
LGS WFS	32×32 subaps	6	32	10	192	4	60	240	CL Medium (4×10)
LGS WFS Interim	160×160 pixels	24	16	14	384	12	3	36	CL Medium (2×16)
NGS WFS	32×32 subaps	6	32	10	192	4	60	240	CL Medium (4×10)
NGS WFS Interim	160×160 pixels	24	16	14	384	12	3	36	CL Medium (2×16)
Tilt+Focus	32×32 subaps	2	4	10	8	2	60	120	CL Medium (4×10)
Tilt+Focus Interim	16×16 subaps	4	4	10	16	1	60	60	CL Base (2×10)
I-Band Imager	1024×1024 pixels	1016	1016	16	1032256	16	5	80	CL Base (1×16)
J-Band Imager	1020×1020 pixels	1016	1016	16	1032256	16	5	80	CL Base (1×16)
NGS Tracker	16×16 subaps	2	2	10	4	1	60	60	CL Base (2×10)
Scoring Sensor	160×160 pixels	64	16	14	1024	16	3	48	CL Medium (2×16)
Correlation Track	160×160 pixels	64	16	14	1024	16	3	48	CL Medium (2×16)
Acquisition (×3)	512×512 pixels	512	512	14	262144	1	5	5	Firewire (IEEE1394)

gray = SOR Fabric interface



# Types of Sensors



Sensor	Pixels (total)	Pixel Size (µm)	Function	
MIT Lincoln APD16	32×32	50	NGS Tracker Tilt+Focus Interim	
MIT Lincoln APD32	64×64	50	LGS WFS, NGS WFS Tilt+Focus	
MIT Lincoln CCID-66	160×160	21	Scoring Sensor, FPA Tracker LGS WFS Interim, NGS WFS Interim	
Teledyne Hawaii-1RG	1000×1000	18	J-Band Imager	
MIT Lincoln Ik×Ik	1000×1000	13	I-Band Imager	
e2v CCD97	512×512	16	Acquisition	

discussed in this talk

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# Selected Requirements

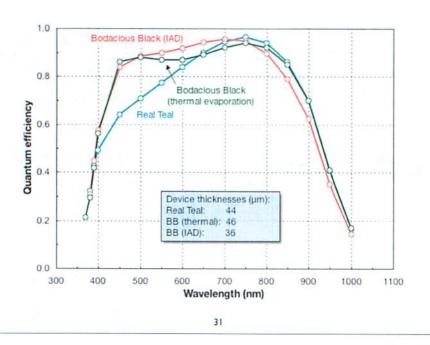
threshold [goal]

Sensor	λ (μm)	read noise (e <sup>-</sup> )	dark count (e <sup>-</sup> /ms/pix)	frame rate (10³/s)	crosstalk (%)	latency (µs)
LGS WFS	0.589±0.015	0 [0]	0.5 [0.5]	4 [10]	5 [3]	90 [15]
Interim NGS WFS	0.48 - 0.64	8 [8] (at 5 MHz)	10 [10]	4 [10]	5 [3]	90 [15]
Tilt+Focus	0.48 - 0.64	0 [0]	0.5 [0.5]	2 [4]	5 [3]	90 [15]
I-Band	0.65 – 1.0	20	10 [1]	0.004	3 [1]	-



# CCID-66 AR Coating



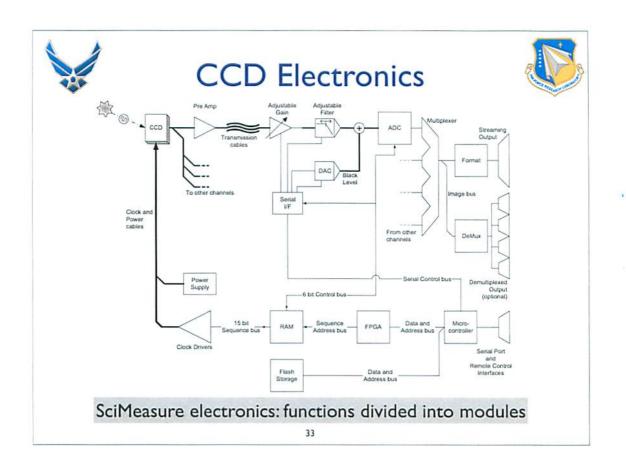




## Mira Design Details



- InGaAs diode array
- Indium bump-bonds to ROIC
- Each pixel has an amplifier
- Voltage signals output to a multiplexer
- 16 channels in parallel, 16-bit digitizer
- Read-out takes approx. 0.7 sec
- No anti-blooming, no guide window





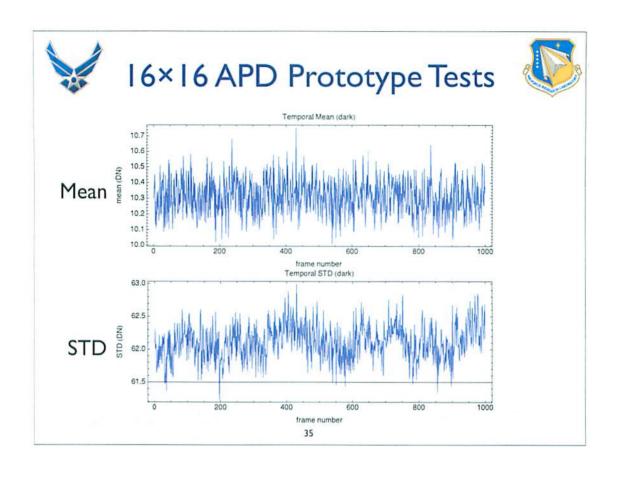
## **CCD Electronics**

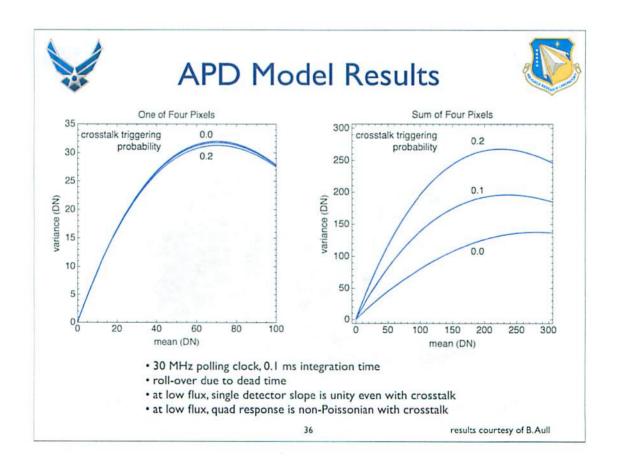


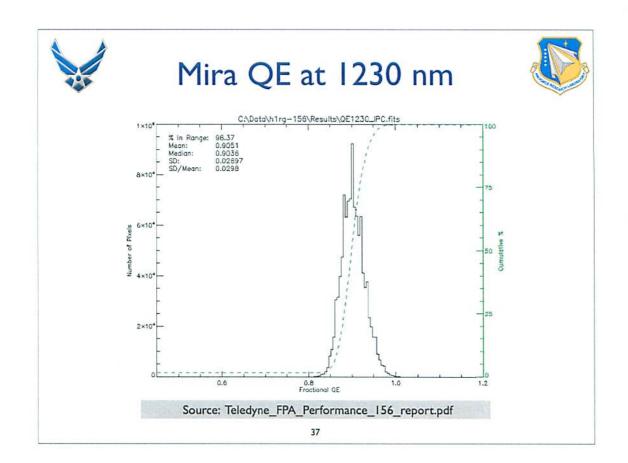


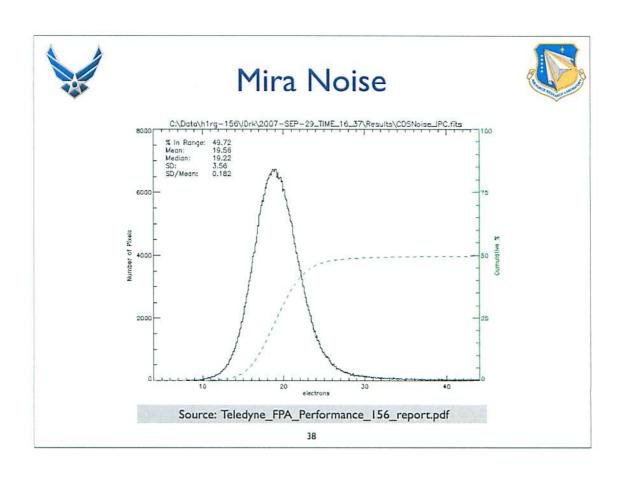
courtesy of R. Dueck

SciMeasure electronics and camera head for CCID-26





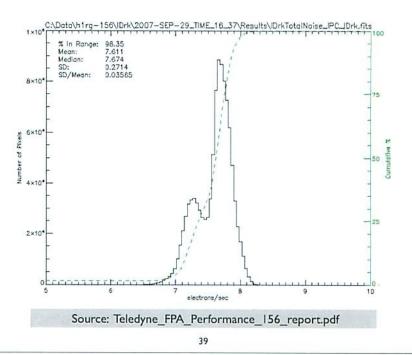






#### Mira Dark Current



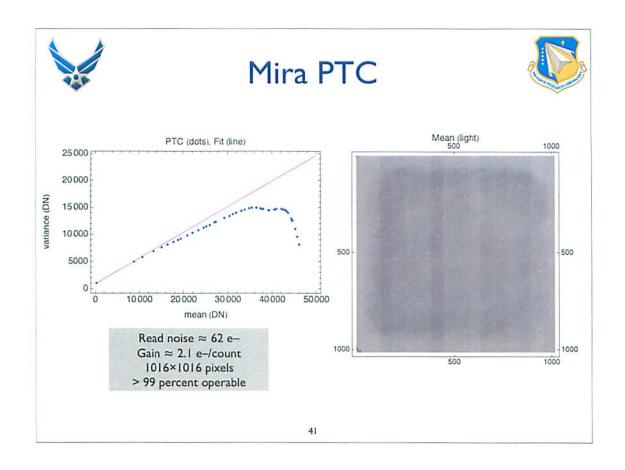




## Mira test parameters



- Measure
  - read noise, gain, well capacity (PTC)
  - dark current
  - quantum efficiency (1250, 1064, 1550 nm)
- Full frame, slow (low noise) readout
- Temperature controlled 85 kelvins



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